



## **PLANT & EQUIPMENT CAPABILITIES**

### **SLITTER 1:**

30 GAUGE MIN TO ¼" MAX (NON-HIGH STRENGTH STEEL)  
62" MAX COIL WIDTH  
50,000 LB MAX COIL CAPACITY  
74" MAX O.D. ON ENTRY AND EXIT  
MIN SLIT WIDTH OF .625" ON 12GA AND LIGHTER  
MIN SLIT WIDTH OF 1" ON 11GA AND HEAVIER  
RECOIL ALL MATERIAL TO 20" I.D.

### **96" HEAVY GAUGE LEVELER:**

14 GAUGE MIN TO ½" MAX  
96" MAX COIL WIDTH  
50,000 LB MAX COIL CAPACITY  
CAPABLE OF LEVELING FLOOR PLATE  
LENGTH RANGE: 60" TO 700"  
MAX O.D. 74"

### **66" LIGHT GAUGE LEVELER:**

30 GAUGE MIN TO 11 GAUGE MAX  
62" MAX COIL WIDTH  
45,000 LB MAX COIL CAPACITY  
LENGTH RANGE: 30" TO 240"  
MAX O.D. 65"

### **LINE 5 LEVELER:**

26 GAUGE MIN TO .1136 GAUGE MAX  
60" MAX COIL WIDTH  
40,000 LB MAX COIL CAPACITY  
LENGTH RANGE: 18" TO 192"  
MAX O.D. 70

### **MITSUBISHI 4020 GX-F100 ADVANCED W/ A.I. TECHNOLOGY**

MAX MATERIAL SIZE: 78" X 157"  
MAX MATEL  
8 SHEFT TOWER TOTALING 52,800# OF AUTOMATED STORAGE  
(2) 11,000# AUTOMATED OFFLOAD TABLES  
SPEEDS UP TO 3900 INCHES PER MINUTE

### **MESSER TITAN III HPR400 PLASMA**

MAX MATERIAL SIZE: 10' X 44.5'  
HYDEFINITION CUTTING UP TO 2"  
TRUE HOLE TECHNOLOGY UP TO 1" THICK  
OXY CUTTING UP TO 4"

### **MESSER METAL MASTER XCEL W/ DUAL XPR170 PLASMA HEADS**

PLASMA FLEX AUTOMATED LOADING AND UNLOADING  
MAX MATERIAL SIZE: 6' X 13'  
HYDEFINITION CUTTING UP TO 1 3/8"  
TRUE HOLE TECHNOLOGY UP TO 1" THICK

### **MITSUBISHI DIAMOND BH PRESS BRAKE: BH2504**

VIDERE 3D PROJECTOR  
HIGH-SPEED 5 AXIS BACK GAUGE  
1/4" X 161.4" BEND LENGTH  
275 TON

### **OVERHEAD CRANES:**

(2)30 TON / (1) 25 TON / (5) 15 TON / (2) 10 TON / (2) 5 TON / (2) 3 TON / (1) 55K COMBILIFT RTG

### **FORKLIFTS:**

(1) 60,000# TOYOTA THDA (1) 55,000# KALMAR / (2) 55,000# KONE (1) 36,000# KALMAR / (1) 33,000# MITSUBISHI  
(14)YALE/CHASE 12,000# / (2) YALE/CHASE 15,500# / (5) TOYOTA 12,000# (1) 30K COMBILIFT SIDE LOADER  
(2) 6K COMBILIFT SIDE LOADER

### **TRUCKS:**

(10) KENWORTH T800 TRACTORS / (1) KENWORTH T370 TRACTOR

### **SLITTER 2:**

30 GAUGE MIN TO 10 GAUGE MAX (NON-HIGH STRENGTH STEEL)  
61" MAX COIL WIDTH  
40,000 LB MAX COIL CAPACITY  
70" MAX O.D. ON ENTRY AND EXIT  
MIN SLIT WIDTH OF 1" ON THIS SLITTER  
RECOIL ALL MATERIAL TO 20" I.D.

### **72" HEAVY GAUGE LEVELER:**

11 GAUGE MIN TO ¼" MAX  
72" MAX COIL WIDTH  
50,000 LB MAX COIL CAPACITY  
LENGTH RANGE: 36" TO 360"  
MAX O.D. 70"

### **60" (UMI) LIGHT GAUGE LEVELER:**

30 GAUGE MIN TO .112 GAUGE MAX  
60" MAX COIL WIDTH  
45,000 LB MAX COIL CAPACITY  
LENGTH RANGE: 24" TO 177"  
MAX O.D. 71"

### **LINE 6: MACHINE CONCEPTS CASSETTE LEVELER**

SMALL CASSETTE:18GA TO 10GA  
LARGE CASSETTE: 14GA TO 3/8"  
50,000 LB MAX COIL CAPACITY  
LENGTH RANGE: 65" TO 270"  
MAX O.D. 80"

### **MITSUBISHI 3015 Ex-f80-D 8KW FIBER LASER**

MAX MATERIAL SIZE: 60" X 120"  
MAX MATERIAL THICKNESS: 1"  
16 SHELF TOWER TOTALING 105,600# OF AUTOMATED STORAGE  
(4) 11,000# AUTOMATED OFFLOAD TABLES  
SPEEDS UP TO 3800 INCHES PER MINUTE

### **MESSER METAL MASTER XPR170 PLASMA**

MAX MATERIAL SIZE: 5' X 10'  
HYDEFINITION CUTTING UP TO 1 3/8"  
TRUE HOLE TECHNOLOGY UP TO 1" THICK

### **SHEARS / PRESS**

10GA X 4'	1/4" X 12'	3/4" X 10'
12GA X 4'	1/4" X 14'	1/4" X 20'
1/4" X 10'	3/8" X 8'	150 TON PRESS